

### Laboratory Facilities

This document summarizes the facilities available in UiB's NanoStructures Lab. First of all, here is a list of the people and companies that were involved in setting up the laboratory:

- Bodil Holst (Tel: +47 55 58 29 67, Mob: +47 476 07 608, E-mail: [Bodil.Holst@ift.uib.no](mailto:Bodil.Holst@ift.uib.no))
- Martin Møller Greve (Tel: +47 55 58 83 26, Mob.: +47 900 79 974, E-Mail: [Martin.Greve@ift.uib.no](mailto:Martin.Greve@ift.uib.no))
- Rachid Maad (Tel: +47 55 58 27 63, Mob.:, E-Mail: [Rachid.Maad@ift.uib.no](mailto:Rachid.Maad@ift.uib.no))
- Xiaodong Guo (Tel: +47 55 58 83 27, Mob.:, E-mail: [Xiaodong.Guo@ift.uib.no](mailto:Xiaodong.Guo@ift.uib.no))
- Thomas Reisinger (IFT, [treisinger@gmail.com](mailto:treisinger@gmail.com)): PhD student. Scientific requirements and selection of tools
- Gjert Furhovden (IFT): IFT administrasjon. Helped with UiB communication/politics.
- Sverre Seth (EIA): Project leader appointed by the Eiendomsavdelingen (EIA). Left the project prematurely in July 2011.
- Lars Christensen (Abo-ARK/EIA, [lars@abo-ark.no](mailto:lars@abo-ark.no)): Project leader who replaced Sverre, and was called in specifically for the project from Abo-ARK by EIA.
- Eivind Moe (COWI, [eim@cowi.no](mailto:eim@cowi.no), +47 950 83 688): External consultant for EIA
- Øivind Berg (YIT, [oivind.b.berg@yit.no](mailto:oivind.b.berg@yit.no)): Project manager overseeing installations supplied by YIT (Fumehoods/Ventilation)
- Stian Leikanger (YIT): Installation engineer at YIT. Most notably programming of ventilation regulation
- Karsten Gilde (YIT): worked with Stian
- Åge Sørensen (Handegård & Pedersen AS, [a-sorens@handped.no](mailto:a-sorens@handped.no)): Electricity consultant (RIE)
- Ole Dankertsen (Martin Prestegård, [ole@prestegard.no](mailto:ole@prestegard.no), Tel 55525320, Mob. 98221472) Saksbehandler electric installation
- Ørjan Fosså (Martin Prestegård, Telefon 98221483): Carried out most of the electric installation.
- Leif Kvamme (Martin Prestegård, Telefon 98221474): Montør. Mainly earth installation for Temescal and RIE.
- Tom Svendsen (GK, [Tom.Svendsen@gk.no](mailto:Tom.Svendsen@gk.no), +47 950 01 040): Planned cold-water system
- Truls Wie Pedersen (GK, [Truls.Wie-Pedersen@gk.no](mailto:Truls.Wie-Pedersen@gk.no)): not sure what he did
- Petter Bjådal (GK, [petter.bjaadal@gk.no](mailto:petter.bjaadal@gk.no)): not sure what he did
- Tor Atle Myrmel (GK, 41255867) Service engineer
- Kenneth (GK, 45237494) Service engineer
- Rune Hovland (Oras, [Rune.Hovland@oras.no](mailto:Rune.Hovland@oras.no), 95297845): Rørlegger management
- Christian (Oras, 95297847): Rørlegger. Did most of the installation. Also tuning of pressures in Cold water system. Call him if there is a problem with the cold water system.
- Roger Hatlen (RHA Gass&Rørmontasje, 92039521) Nitrogen gas pipe installations
- B. Morstøl (Byggmester Morstøl AS). Subroom in 168 and removal of ceiling in 268 and perhaps some other building work (doors?)
- Frank Krogenæs (KL-Klima AS, [frank@kl-klima.no](mailto:frank@kl-klima.no), 47618157): Installation of humidifier
- Odd Olav Fosso (F-Tech AS, Mob: +4798298211, [ofosso@f-tech.no](mailto:ofosso@f-tech.no)) Consultant for Humidifier installation
- Dr. Michael Rüb (MCRT, [michael.rueb@mcrt.de](mailto:michael.rueb@mcrt.de), +49-171-7903158) Service and Design Engineer

- Dr. Maximilian Dobler (MCRT, [maximilian.dobler@mcrt.de](mailto:maximilian.dobler@mcrt.de), +49-151-21250429) Sales Manager
- Arnfinn Reines (Yara Praxair, [arnfinn.reines@yarapraxair.com](mailto:arnfinn.reines@yarapraxair.com), (+47) 90966357) Engineering
- Ann-Kristin Lodgaard (Yara Praxair, [Ann-Kristin.Lodgaard@yarapraxair.com](mailto:Ann-Kristin.Lodgaard@yarapraxair.com), (+47) 976 81 143) Sales

## 1. Electricity (M.Prestegård)

|  |   |                           |
|--|---|---------------------------|
|   | <b>FDV-DOKUMENTASJON</b>  | Dato: 28.02.2011<br>Rev.: |
|  | Prosjektnr: E-01 Elektroinstallasjoner  |                           |
|  | Prosjekt Etablering av lab for Nanostrukturering<br>Postnr 411 Systemer for kabelføring |                           |
| <b>DRIFTSINFORMASJON</b>   |   |                           |
| Det er ingen spesielle driftskrav/forhold til utstyr som kabelstiger, el-kanaler etc.  |   |                           |
| Forutsetningene for å ivareta bæresystemenes tilstand, forutsatt av denne entreprisen, er at utvidelser og reparasjoner utføres etter samme krav bæresystemene er utført etter.  |   |                           |
| Ved trekking av nye kabler legges disse på eksisterende føringsveier der disse finnes. Eksisterende føringsveier er dimensjonert for ca 30 % utvidelse. Vær oppmerksom på at sterk- og svakstrømskabler er forlagt delt på kabelstiger og i kanaler. |   |                           |
| Ved montering av nye kabelstiger må tilkobling av ekvipotensialforbindelser ivaretas.  |   |                           |
| Kabelstiger og installasjonskanaler er dimensjonert for noe utvidelse. Ved tilleggsinstallasjoner av kabler må det påses at tettheten på kabelbroer ikke medfører varmgang i kabler.   |   |                           |
| <b>FEILSØKING OG REPARASJONER</b>  |   |                           |
| Det er ingen spesielle driftskrav/forhold til utstyr som kabelstiger, el-kanaler mv.   |   |                           |
| Utførelse og materialer som er benyttet har min. samme krav som øvrige vegger.   |   |                           |
| Det er ingen spesielle driftskrav/forhold til feilsøking og reparasjoner av brannettinger, utover å sørge for ny tetting/kontroll av eksisterende tettinger ved trekking av nye kabler eller demontering av gamle kabler.                            |   |                           |

Figure 1: Taken from Prestegård FDV dokumentasjon (FDV = Forvaltning, Drift og Vedlikehold).


|   |   |                           |
|---|---|---------------------------|
|    | <b>FDV-DOKUMENTASJON</b>  | Dato: 28.02.2011<br>Rev.: |
|   | Prosjektnr: E-01 Elektroinstallasjoner  |                           |
|   | Prosjekt Etablering av lab for Nanostrukturering<br>Postnr 411 Systemer for kabelføring |                           |
| <b>PERIODISK VEDLIKEHOLD</b>  |   |                           |
| Det er ingen spesielle forhold for periodisk vedlikehold av utstyr som kabelstiger, el-kanaler mv.  |   |                           |
| Som endel av internkontrollrutinene kontrolleres årlig at bæresystemene ikke har brekkasje el. Dette er en visuell kontroll, og gjelder i hovedsak synlig utstyr. |   |                           |
| Kabelbroer med fester skal visuelt undersøkes med hensyn til at nedbøying ikke overstiger 0,5 % av konsollavstanden.  |   |                           |
| Alle brannsikre gjennomføringer er merket, kontroller visuelt at merkeskilt/merkelapp ikke er blitt borte eller at teksten ikke lenger er leselig.                |   |                           |
| Det påhviler tiltakshaver/leietaker og påse at brannetting blir utført ved trekking av nye kabler.  |   |                           |
| Det påhviler tiltakshaver/leietaker å kontrollere at eksisterende brannetting innehar nødvendig funksjon. Dette utføres som visuell kontroll.                     |   |                           |
| Det er meget viktig at det blir branntettest forskriftsmessig ved enhver forandring i kabelnettet (montering/demontering).  |   |                           |
| <b>HENVISNINGER</b>   |   |                           |
| Det vises til plantegningene for hvor føringsveiene er inntegnet.   |   |                           |
| Plantegninger   |   |                           |
| Brosjyreblad  |   |                           |
| Det vises til vedlagte brosjyreblad for info om utstyr som er benyttet til bæresystemer.  |   |                           |

Figure 2: Taken from Prestegård FDV dokumentasjon (FDV = Forvaltning, Drift og Vedlikehold).

2. Closed-cycle cooling water = isvann (YIT/ORAS/HDK AS)
3. Ventilation and Air-conditioning (YIT/GK)
4. Outer lab fumehood (YIT/KILAB)
5. Humidifier = befukter (YIT/KL-Klima AS/F-Tech AS)

Various documents regarding the humidifier:

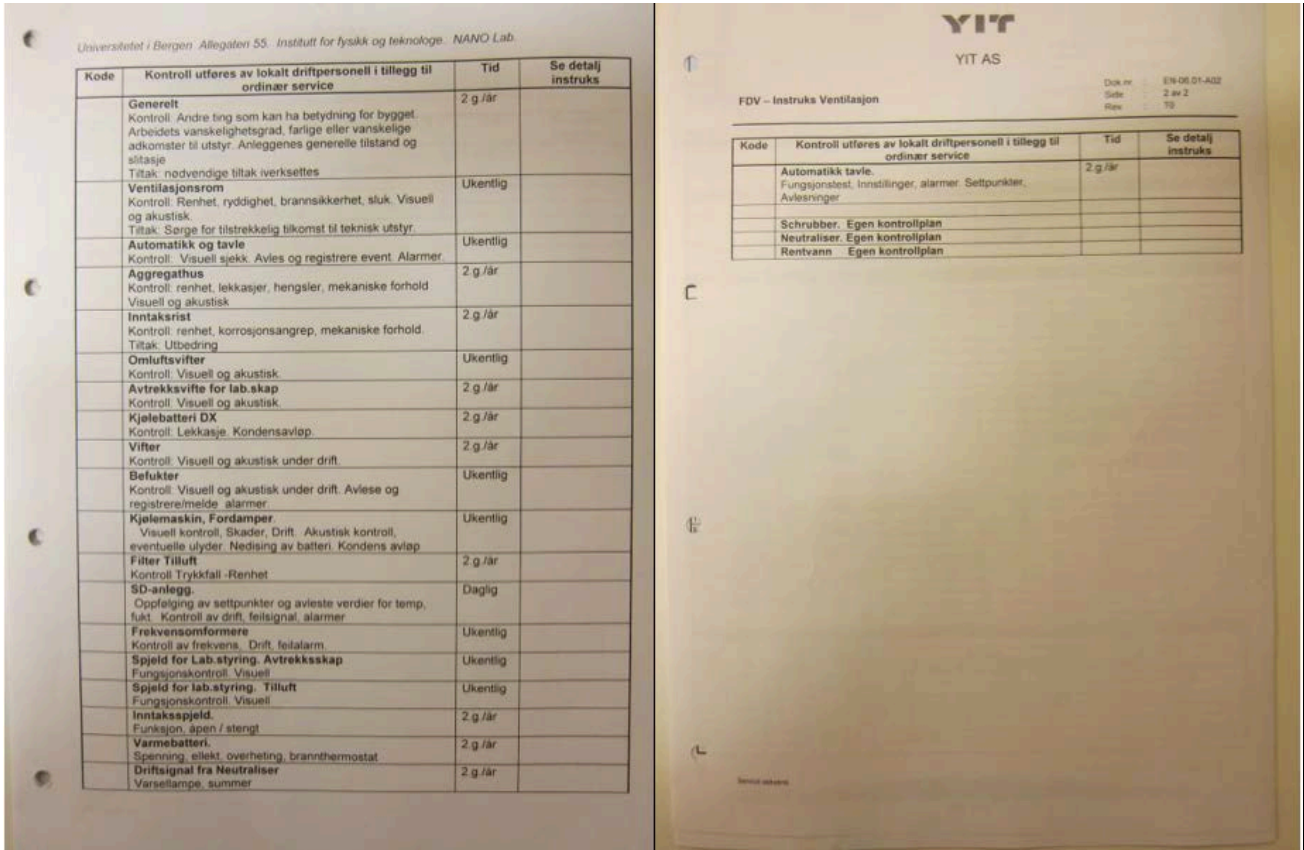


Figure 3: Control plan.

Vedlegg: VENTILASJON  
Tilbuds nr: 6. juli 2011  
Date: 6. juli 2011  
UNIVERSITETET I BERGEN EIENDOM AS

**KLIMA**  
**VENTILASJON**

For en fast årlig sum kontrolleres anlegg i forhold til beskrivelse og sjekkpunkter som beskrevet i denne avtale.

**INSTALLERT UTSTYR**

| System | Plassering             | Betjener     | Type anlegg | Kap. m <sup>3</sup> /h | Automatikk | Merknad |
|--------|------------------------|--------------|-------------|------------------------|------------|---------|
| 360.01 | Teknisk rom<br>Kjeller | Kontor 1 etg | Novema      | 2.600                  | G.K.       |         |

**BESKRIVELSE**

|  | Inkludert                           | Merknad                          |
|--|-------------------------------------|----------------------------------|
| Arbeidsoperasjon   |                                     |                                  |
| Kontroll av anleggets tekniske funksjoner                                | <input checked="" type="checkbox"/> |                                  |
| Visuell kontroll for skader  | <input checked="" type="checkbox"/> |                                  |
| Måle strømsyke og spenning på motorer                                    | <input checked="" type="checkbox"/> |                                  |
| Måle trykkløst aggregat og kontrollere hovedluftrenge                    | <input checked="" type="checkbox"/> |                                  |
| Kontrollere virkningsgrad av varmegevinst                                | <input checked="" type="checkbox"/> |                                  |
| Småre motorer og vifter  | <input checked="" type="checkbox"/> |                                  |
| Utsugning av filter  | <input checked="" type="checkbox"/> | Utføres 1 gang pr år             |
| Avfallshåndtering av brukte filter og kileremmer                         | <input checked="" type="checkbox"/> |                                  |
| Utskalling av kileremmer   | <input checked="" type="checkbox"/> | Utføres 1 gang pr år             |
| Kontroll av luftefukt på kileremshjul                                    | <input checked="" type="checkbox"/> |                                  |
| Etterfylle vann / glycol ved behov                                       | <input checked="" type="checkbox"/> | Glycol faktureres etter medgått  |
| Vurdere settpunkter for reguleringslagre                                 | <input checked="" type="checkbox"/> |                                  |
| Vurdere driftsdrift  | <input checked="" type="checkbox"/> | Start- og stopp tidde aggregater |
| Visuell kontroll av forbindelser og lekkelømler til styringsautomatikken | <input checked="" type="checkbox"/> |                                  |
| Kontroll av reguleringsentral, settpunkter og funksjoner                 | <input checked="" type="checkbox"/> |                                  |
| Teste signaler og alarmfunksjoner  | <input checked="" type="checkbox"/> |                                  |
| Kontroll av intern sikkerhetsautomatikk                                  | <input checked="" type="checkbox"/> |                                  |
| Kontroll av forringing og regulering                                     | <input checked="" type="checkbox"/> |                                  |
| Kontrollere frostgrense og alarmverdi                                    | <input checked="" type="checkbox"/> |                                  |
| Kontroll av reguleringsstabilitet  | <input checked="" type="checkbox"/> |                                  |
| Finjustering av automatikkens innstillinger                              | <input checked="" type="checkbox"/> |                                  |
| Medlimanalyse (CO <sub>2</sub> temperatur og fukt)                       | <input checked="" type="checkbox"/> |                                  |
| Partikkeltesting (Avskalle luftkvaliteten)                               | <input checked="" type="checkbox"/> |                                  |

**MATERIELL SOM ER INKLUDERT I AVTALEN**

| Antall | Utstyr         | Fabrikat                       | Merknad           |
|--------|----------------|--------------------------------|-------------------|
| 1      | Filter tilluft | Camfil XLT 9 592x470x640-10 F9 | Før system 360.01 |

Side 1 av 2

Vedlegg: RENROMSTEKNIKK  
Tilbuds nr: 6. juli 2011  
Date: 6. juli 2011  
UNIVERSITETET I BERGEN EIENDOM AS

**KLIMA**  
**RENROMSTEKNIKK**

For en fast årlig sum kontrolleres anlegg i forhold til beskrivelse og sjekkpunkter som beskrevet i denne avtale. Good Manufacturing Practise figer til grunn som gjeldende standarder og målemetoder. LAF benker blir kontrollert etter gjeldende standard: ISO EN 12469. HEPA Filter vil bli kontrollert iht. NS 14644-3. Filtermedie og pakninger blir lekkasjetestet iht. filterklasse.

**INSTALLERT UTSTYR**

| Komponent nr.              | Betegnelse     | Fabrikat      | Type     | Antall |
|----------------------------|----------------|---------------|----------|--------|
| E.2.219 anlegg 1 Celle Lab | Sikkerhetsbenk | OAS VD 2040 S | LAF benk | 1      |
| E.0.518D                   | Avtrekkskap    | KilabAV1PP    | PP-H9    | 1      |

**BESKRIVELSE**

| Arbeidsoperasjon                               | Inkludert                           | Merknad  |
|--|-------------------------------------|--|
| <b>HEPA FILTER:</b>                            |                                     |  |
| Testing av HEPA - terminalfilter               | <input checked="" type="checkbox"/> | Aerosolfotometer instrumentering benyttes  |
| Partikkeltesting                               | <input checked="" type="checkbox"/> | Partikkeltesting iht. ISO klasse 8   |
| Skifte av HEPA filter                          | <input checked="" type="checkbox"/> | Utføres etter medgått tid og materiell. Det er ikke nødvendig å skifte HEPA filter for lekkasje er påvist ved lekkasjetesting. |
| <b>LAF-BENKER / AVTREKKSAPP:</b>               |                                     |  |
| Visuell kontroll av komponenter og kabine      | <input checked="" type="checkbox"/> | Kontroll for synlige feil, skader og mangler   |
| Måling av luftfuktighet "Inflow" og "Downflow" | <input checked="" type="checkbox"/> | Swema 300 instrumentering benyttes. Korrigering er   |
| Lekkasjetesting av HEPA filter                 | <input checked="" type="checkbox"/> | Aerosolfotometer instrumentering benyttes  |
| Kontroll av alarmer og automatikk              | <input checked="" type="checkbox"/> |  |
| Kontroll og testing av mekaniske funksjoner    | <input checked="" type="checkbox"/> |  |

**MATERIELL SOM ER INKLUDERT I AVTALEN**

| Produkt   | Type           | Antall                                | Merknad                      |
|-----------|----------------|---------------------------------------|------------------------------|
| DOP-silje | Før LAF benker | Før alle installasjoner som beskrevet | Benyttes ved lekkasjetesting |

Side 1 av 2

Vedlegg: SPIELD STYRING, LABSK/ VEDLIG  
Tilbuds nr: 6. juli 2011  
Date: 6. juli 2011  
UNIVERSITETET I BERGEN EIENDOM AS

**KLIMA**  
**SPIELD STYRING, LABSKAF CONTROLLER, VAV TILLUFT**

For en fast årlig sum kontrolleres anlegg i forhold til beskrivelse og sjekkpunkter som beskrevet i denne avtale.

**INSTALLERT UTSTYR**

| Produkt                | Type           | Antall | Merknad |
|------------------------|----------------|--------|---------|
| Labskafcontroller      | FC 300         | 2      |         |
| Spieldmotor            | MID 250-P-FF-1 | 1      |         |
| Sensor, Luftefuktighet | SPS 100        | 1      |         |
| Sensoren, Lufttrykk    | AFS 100        | 1      |         |
| Funksjonspanel         | FAZ 00100      | 2      |         |
| Tiluftventiler         | VAV 200        | 10     |         |
| Regulator for tiluft   | YCP-IP         | 1      |         |

**BESKRIVELSE**

| Arbeidsoperasjon                | Inkludert                           | Merknad |
|---------------------------------|-------------------------------------|---------|
| Funksjonskontroll               | <input checked="" type="checkbox"/> |         |
| Luftefuktighet kontroll         | <input checked="" type="checkbox"/> |         |
| Stabilitet                      | <input checked="" type="checkbox"/> |         |
| Reguleringskvikens              | <input checked="" type="checkbox"/> |         |
| Drift - Feilsignal              | <input checked="" type="checkbox"/> |         |
| Alarm signal                    | <input checked="" type="checkbox"/> |         |
| Kontroll mekaniske komponenter  | <input checked="" type="checkbox"/> |         |
| Regulator for styring av tiluft | <input checked="" type="checkbox"/> |         |
| Kontroll Utgangssignaler Tiluft | <input checked="" type="checkbox"/> |         |

**MATERIELL SOM ER INKLUDERT I AVTALEN**

| Produkt | Type | Antall | Merknad |
|---------|------|--------|---------|
|---------|------|--------|---------|

Side 1 av 1

Vedlegg: BEFUJTER  
Tilbuds nr: 6. juli 2011  
Date: 6. juli 2011  
UNIVERSITETET I BERGEN EIENDOM AS

**KLIMA**  
**BEFUJTER**

For en fast årlig sum kontrolleres anlegg i forhold til beskrivelse og sjekkpunkter som beskrevet i denne avtale.

**INSTALLERT UTSTYR**

| Produkt  | Type                | Antall | Merknad |
|----------|---------------------|--------|---------|
| BEFUJTER | Hylone HY05 Comfort | 1      |         |

**BESKRIVELSE**

| Arbeidsoperasjon                                  | Inkludert                           | Merknad |
|---|-------------------------------------|---------|
| Visuell kontroll av elektriske og mekaniske forb. | <input checked="" type="checkbox"/> |         |
| Etter avlertinger fra damptrykk, avsp             | <input checked="" type="checkbox"/> |         |
| rensing av damptrykk                              | <input checked="" type="checkbox"/> |         |
| Kontroll, rengjøring av elektriske                | <input checked="" type="checkbox"/> |         |
| Kontroll, rengjøring av avlammingspumpe           | <input checked="" type="checkbox"/> |         |
| Kontroll, rengjøring av innlammingsventil         | <input checked="" type="checkbox"/> |         |
| Kontroll Kabelløsløsting                          | <input checked="" type="checkbox"/> |         |
| Funksjonskontroll                                 | <input checked="" type="checkbox"/> |         |

**MATERIELL SOM ER INKLUDERT I AVTALEN**

| Produkt | Type | Antall | Merknad |
|---------|------|--------|---------|
|---------|------|--------|---------|

Side 1 av 1

## **6. Pressurized Air (ORAS)**

The two compressors (fyrrom) are looked by Driften, so we do not need to do anything there.

The oil and particle filter above the emergency doors in room 268 has an indicator - so that one should be checked regularly, and the filter replaced when required.

A regular check of the pressure may be advantageous as well (just check inlet pressure of nitrogen generator for example)

## 7. Nitrogen 5.0(INMATEC/ORAS)



# The World of Gases

## 5. Maintenance

### 5.1. General Information

In order to prevent damage to the generator or perilous injuries during maintenance of the nitrogen generators, the following points are obligatory to be observed:

- All job steps for maintenance of the generators must imperatively be done in the specified order.
- At first secure a wide area around the generator to carry out maintenance work.
- Switch off all the voltage sources and secure the voltage sources against unintentional switch-on.
- Switch the pressure units to depressurized mode.
- Use only operating materials as specified.
- Use only **INMATEC**-spare parts, which are itemized in our spare parts list. (In case that not original **INMATEC** spare parts are used, the warranty is null and void)
- All maintenance operations are to be documented according to following maintenance plan.

## 5.2 Maintenance Instruction



In order to ensure correct operation, it is necessary that maintenance for the INMATEC nitrogen generator is carried out in accordance to maintenance plan resp. maintenance instructions of the manufacturer.

|  |  |
|--|--|
| Daily  | Check of drainage on entire filtration system<br>Inspection of floating deflectors for correct function  |
| Weekly   | Visual check of entire generator<br>Examination of compressed air processing<br>Examination of compressed air quality<br>Inlet temperature of compressed air to be max. + 40 °C.   |
| Monthly  | Check of analyser unit (if existing)   |
| At the latest every 2000 operating hours or 1x per year, whichever comes first       | Replacement of Industry filter elements  |
| Yearly resp. every 4.000 operating hours during maintenance by IMT- service engineer | Visual check of entire generator<br>Measuring N <sub>2</sub> -purity, pressure dew point and pressure<br>Inspection of gas connections for leak-tightness<br>Inspection of N <sub>2</sub> -outlets for discharge flow<br>Inspection of pneumatic switch- and control elements<br>Control of entire electrical system for function<br>Inspection of electrical connections<br>Inspection of float conductor for function<br>Inspection of condensate outlet device for tightness<br>Adjusting of inlet pressure control<br>Inspection and adjustment of gas setting valves<br>Measuring of inlet- and outlet pressure on the generator<br>Replacement of sensor for gas analyser unit<br>Calibration of air inlet flow and of nitrogen<br>Testing and calibration of N <sub>2</sub> -purity<br>Testing and adjusting of N <sub>2</sub> -supply<br>Functional test of nitrogen generator |
| At the latest every 4.000 operating hours  | Demounting and visual check of valves, lubricate and replacement of valve inserts if applicable  |
| At the latest every 24.000 operating hours   | Replacement of valves  |

Please consider:

The effectively required intervals for inspection, maintenance, replacement of filters etc. may be shorter than mentioned. This is subject to the ambient conditions where the generator is operated and shall be agreed on site, if required, between the operator and our service engineer.

Figure 5: Maintenance Instructions.



## 8. Oxygen Deficiency Monitors (Prestegård/PureAire)

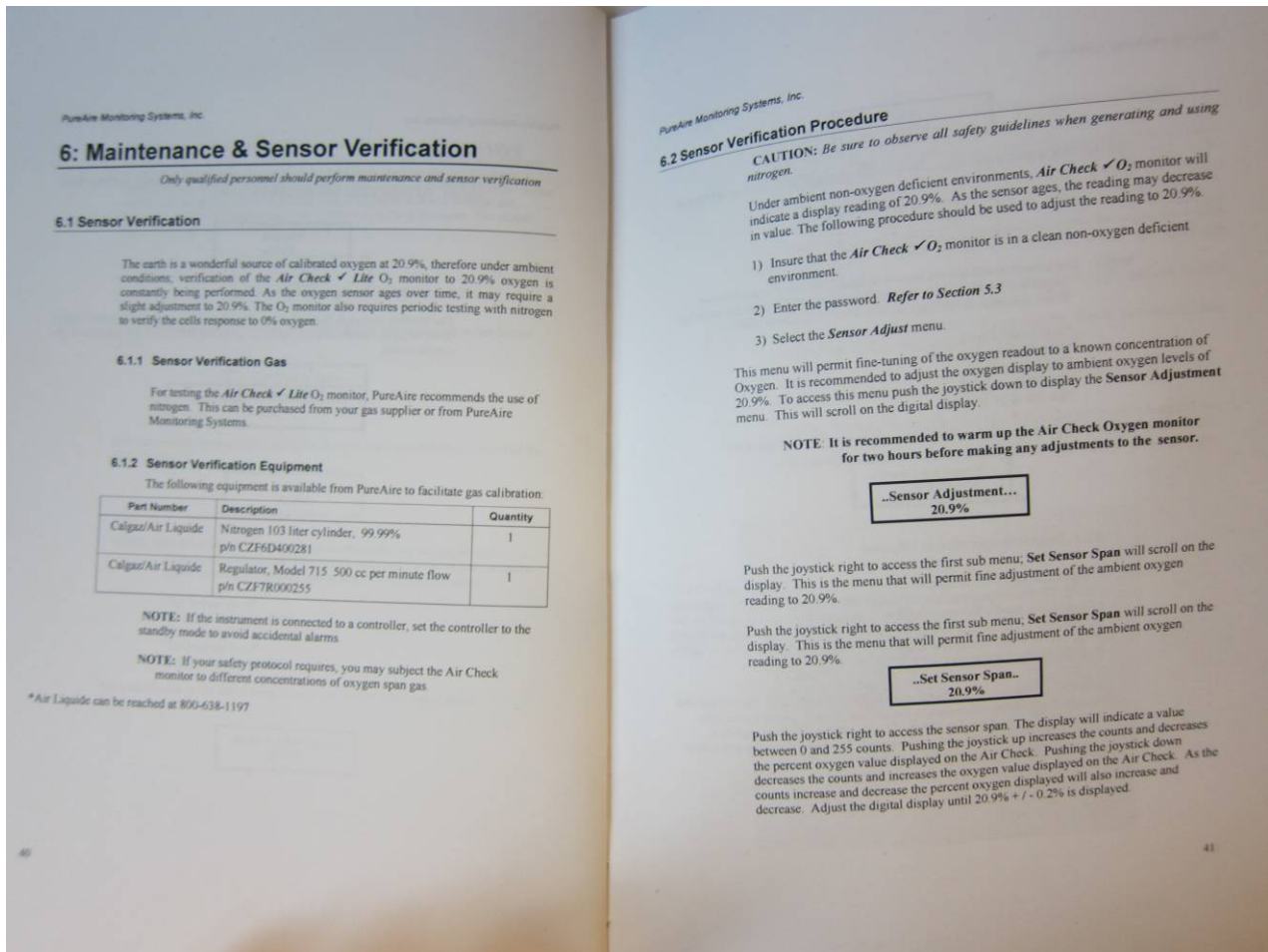


Figure 6: Maintenance and sensor verification of oxygen deficiency monitors.

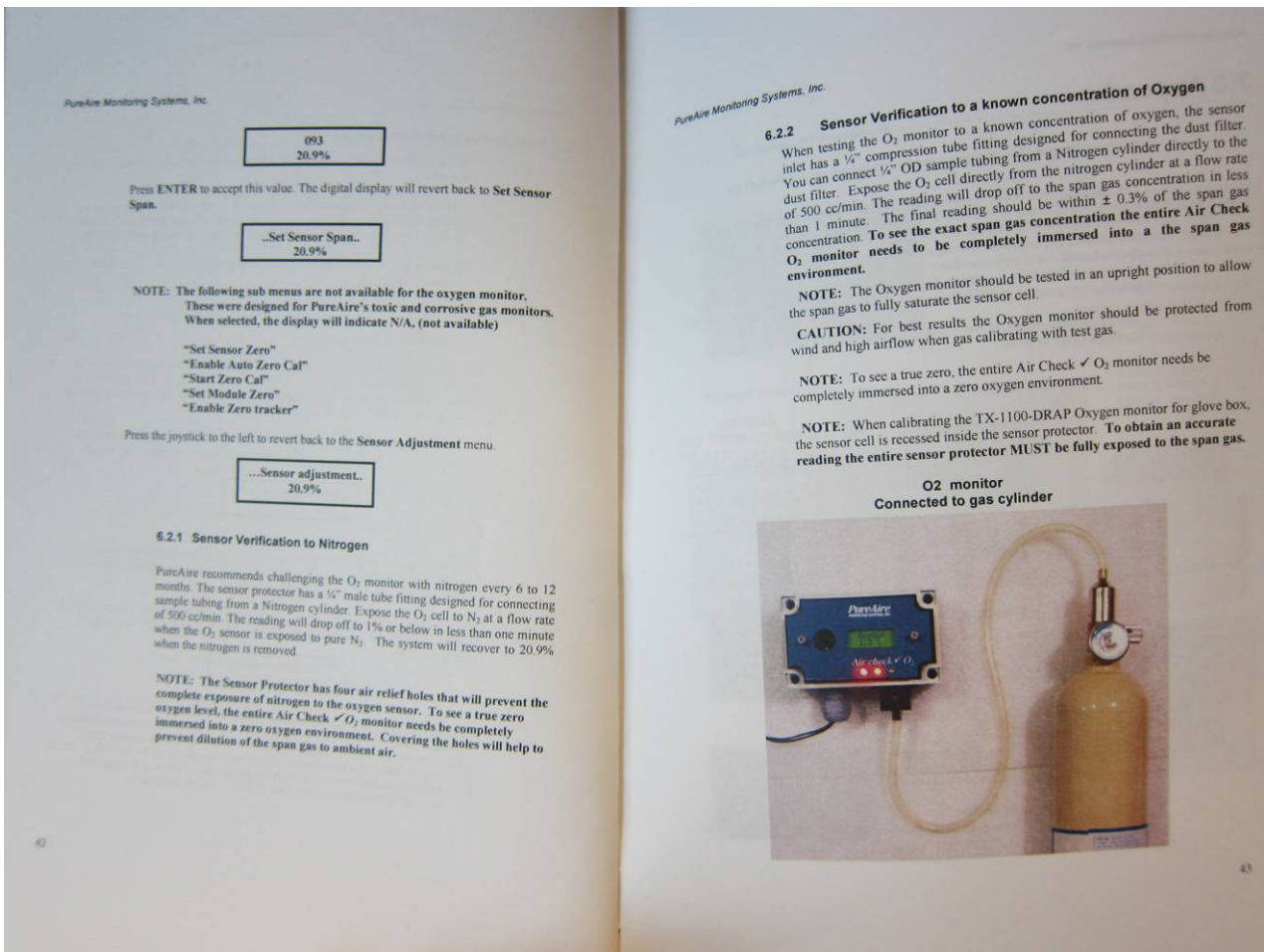


Figure 7: Sensor verification to nitrogen and sensor verification to a known concentration of oxygen.

## 9. Process gas installation (YARAPRAXAIR)

Replace gas-bottles as required.

Check leakage after replacement by filling to full pressure, sealing the line and measure pressure drop during at least one hour.

## 10. De-ionized water (YIT/Millipore)

### SuperQ 4306s (pretreatment)

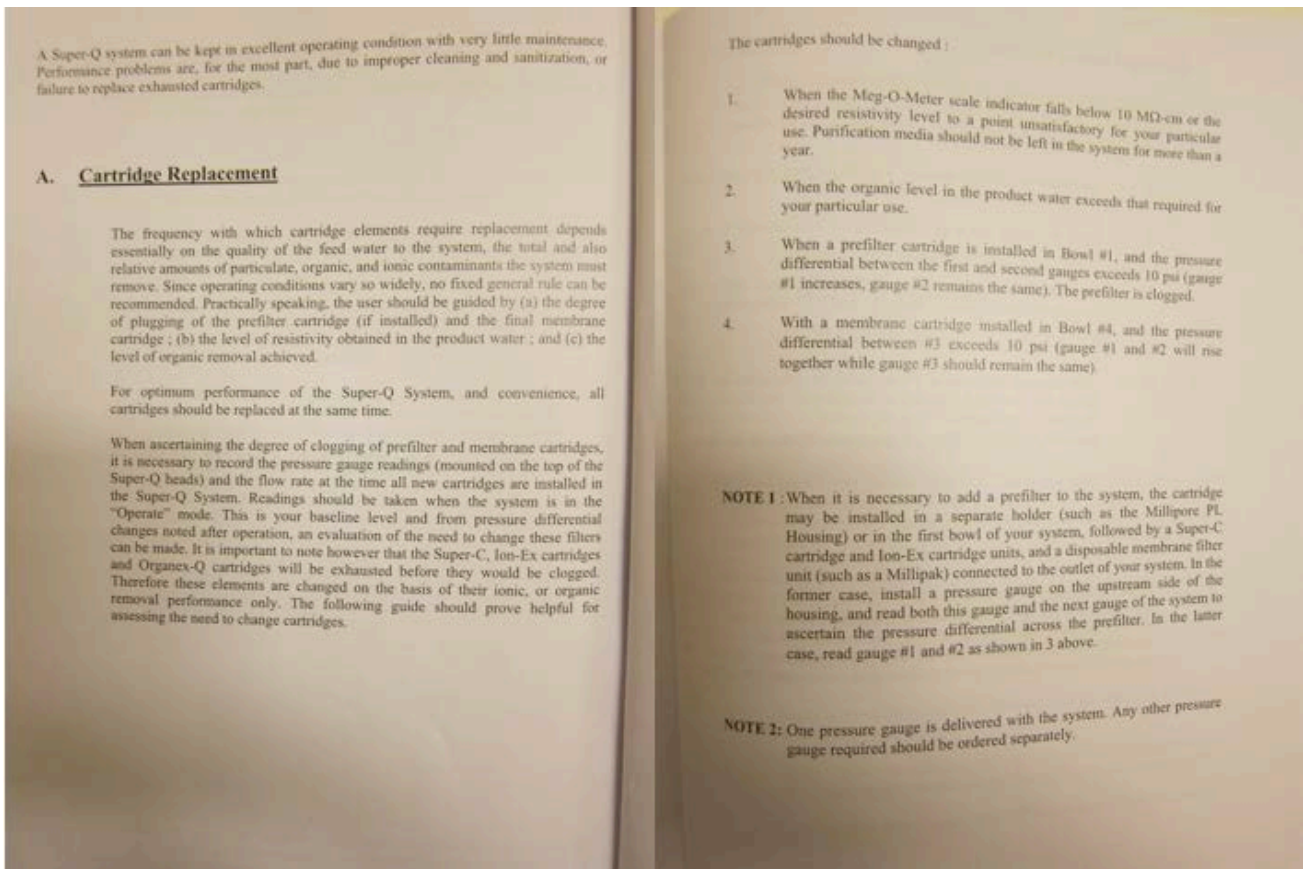


Figure 8: Cartridge Replacement.

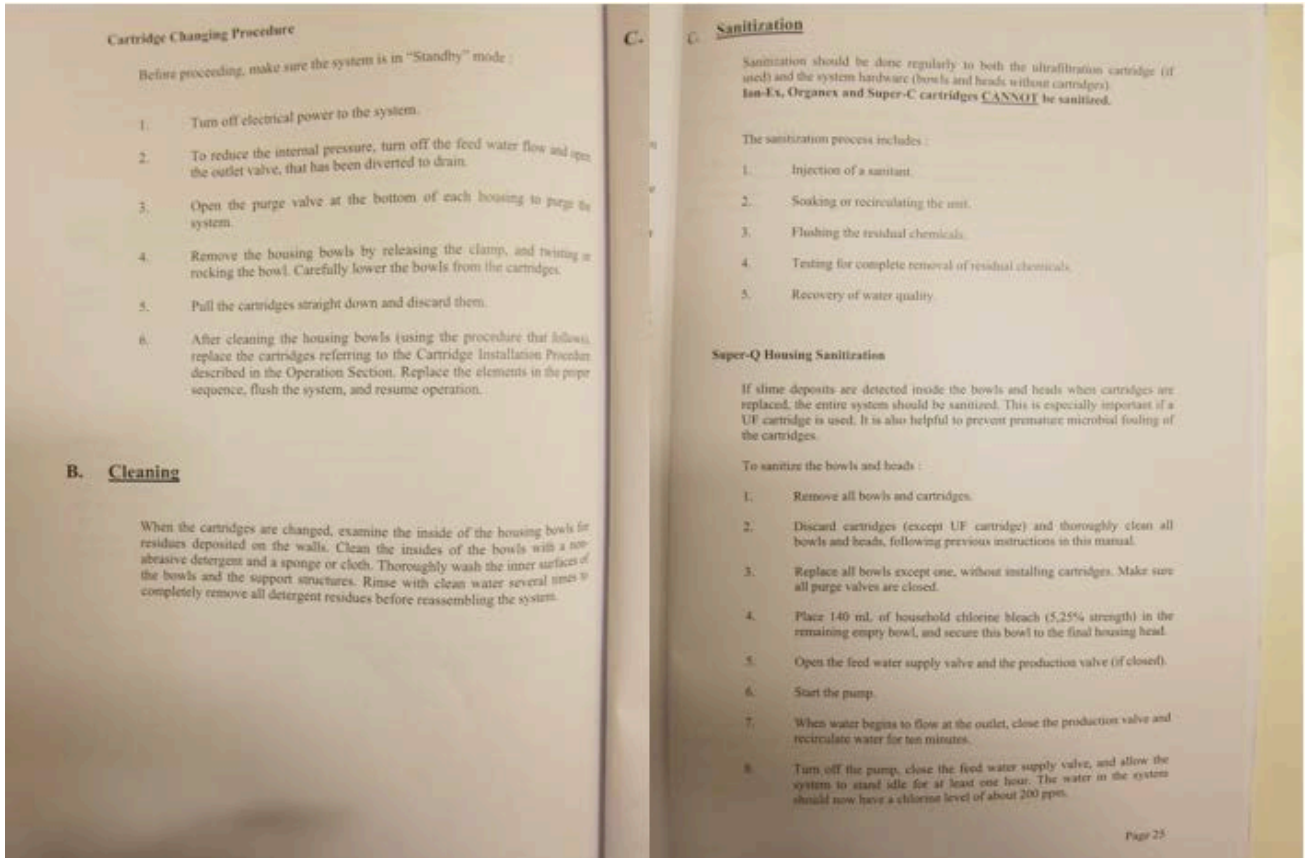


Figure 9: Cartridge changing procedure, cleaning, and sterilisation.

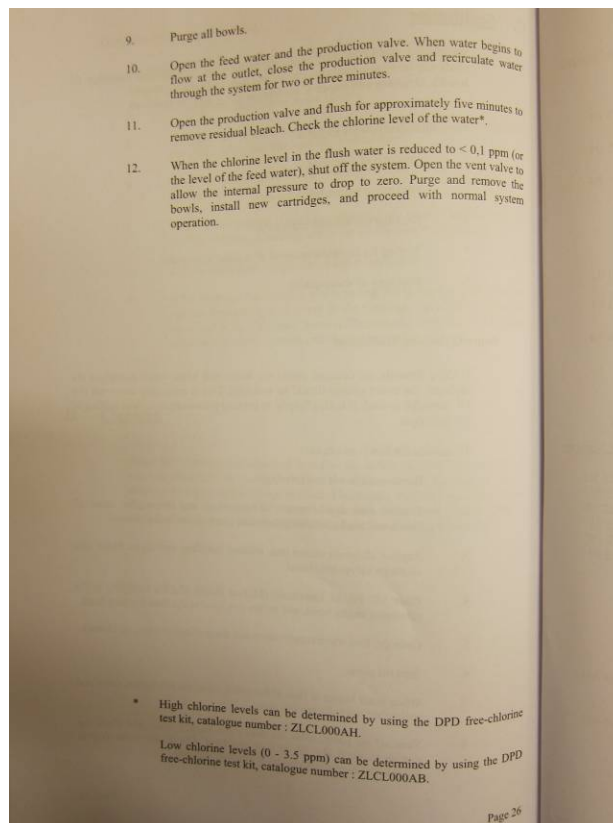


Figure 10: Cartridge sterilisation.

## Chapter 4                      MAINTENANCE

### 4-1      SCHEDULED MAINTENANCE TABLE

See the Maintenance Table below for the typical maintenance that needs to be performed on your RiOs System. The catalogue numbers and other ordering information are found in Section 6-1. Detailed information about the various consumable items can be found in Section 2-5.

| Item or action                              | Maintenance Needed   | When?   | How to?   |
|---|--|---|---|
| Clean RO Cartridges                         | Cleaning.  | As necessary.   | See Section 4-6.  |
| Other Pretreatment                          | See Pretreatment Device Owner's Manual for this information. | See Pretreatment Device User Manual for this information.                             | See Pretreatment Device User Manual for this information. |
| PrePak L1 Pre-System Pretreatment Pack      | Replacement.   | Change when Progard TL1 or TL2 Pack is changed.                                       | See information that came with the Pack.                  |
| Progard TL1 or TL2 System Pretreatment Pack | Replacement.   | When prompted to by an LCD Message.   | See Section 4-2.  |
| QGard TL Polisher Pack                      | Replacement.   | When prompted to by an LCD Message.   | See Section 4-7.  |
| RO Pump Pressure                            | Adjustment.  | Water temp. < 25 °C, operate at 10 bar.<br><br>Water temp. ≥ 25 °C, operate at 7 bar. | Contact Millipore.<br><br>See Section 4-4.                |
| Sanitise RO Cartridges                      | Sanitisation.  | Automatically when the Progard TL1 or TL2 Pack is changed or as needed.               | See Section 4-5.  |
| UV Lamp                                     | Replacement.   | When prompted to by an LCD Message.   | See Section 4-3.  |

**Figure 11: Maintenance table for a RiOs System: RIOS200 ZROS 50 200.**

## Chapter 4 MAINTENANCE AND ALARMS

### 4-1 MAINTENANCE

#### MAINTENANCE SCHEDULE

| What?  | When?   |
|--|---|
| Replace Vent Filter (to be ordered separately) | At the same time than the Progard Pak.                  |
| Fill the overflow with acid + pH indicator     | When the level of acid drops.                           |
| Sanitization of reservoir                      | Contact Millipore for an adapted sanitization protocol. |

#### SANITARY OVERFLOW DEVICE

The SDS Overflow Device should be filled with water plus a germicidal agent. This prevents bacteria from growing in the Overflow Device. One way to do this is to fill up the Overflow Device with an acidic solution. The instructions below provide information on how to do this.

1. Make a Sulphuric Acid solution of pH 2 (equivalent to Normality 0.01 N). Add some pH indicator so a colour change can be seen if the pH rises to a value such as 4. This will indicate that it is time to renew the acidic solution in the Overflow Device. An indicator such as Methyl Orange can be used.
2. Locate the overflow device. Locate the red plug near the top of the Overflow Device.
3. Remove the red plug.
4. Inject some of the acidic solution into the Overflow Device. Replace the red plug



Acidic solutions can be dangerous if spilled on your skin or if it gets into your eyes. Wear eye protection and wear gloves and other appropriate safety equipment while handling acid

#### SANITIZATION OF RESERVOIR


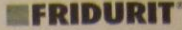
Contact Millipore for an adapted sanitization protocol.

### 4-2 TROUBLESHOOTING GUIDE




All the displayed messages for the Maintenance and Alarms are described in the Water System User Manual.

**Figure 12: Maintenance and alarms SDS 350 tank + pump.**

## 11. Waste-water neutralization (YIT/FRIATEC)

### Maintenance and inspection FRIDURIT® Neutraliser Unit C100

**Attention:** For execution of the following steps please wear protective clothing, as accidents with acids and alkalines can cause severe acid burns. Please obtain your companies' regulations for the prevention of accidents.

| Maintenance and inspection work  | Performed by      | Maintenance interval |         |                   |          |
|--|-------------------|----------------------|---------|-------------------|----------|
|  |                   | daily                | monthly | semi-<br>annually | annually |
| Visual check for leaks of armatures, tanks (reaction chamber, acid and alkali tank, storage tank), pipement.   | Operating staff   | X                    |         |                   |          |
| Checking the chemical tanks level by viewing the levels through the window. Refilling will be necessary if the filling level is below the lower rim of the window.   | Operating staff   | X                    |         |                   |          |
| Visual check of the display text and the alarm relay. In case of a fault a text is displayed.  | Operating staff   | X                    |         |                   |          |
| Cleaning and checking the pH electrode. If the difference between display and buffer value is more than 0,2 pH, please doing the calibration process. When the slope value is less than 80%, the electrode should be replaced as soon as possible! | Operating staff   |                      | X       |                   |          |
| Cleaning the inlet sieve inside the dirt filter in front of the motor ball valve (not present on each unit).   | Operating staff   |                      | X       |                   |          |
| Checking the electrical connection plugs on neutraliser unit, storage tank and motor valve (not present on each unit).   | FRIDURIT® Service |                      | X       |                   |          |
| Visual check for dirt in storage tank (not present on each unit).  | Operating staff   |                      | X       |                   |          |
| Checking the level sensor in storage tank manually (not present on each unit).   | FRIDURIT® Service |                      |         | X*                | X*       |
| Checking sealings of the dosing valves. Clean dosing valve nozzles.  | FRIDURIT® Service |                      |         | X*                | X*       |
| Complete check of the neutraliser unit including cleaning of the reaction chamber and the mix pump unit, checking function of the control unit, etc.   | FRIDURIT® Service |                      |         | X*                | X*       |

\*However, regular service (every 6 to 12 months) is recommended for all units, irrespective of amount of use.


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FRIDURIT® Labortechnik  
Anwendungstechnik

Stand: 27.11.2009  
Erstellt durch FL62

**Figure 13: Maintenance and inspection FRIDURIT Neutraliser Unit C100.**

## 12. Exhaust air Scrubber (YIT/FRIATEC)



# FRIDURIT® fume scrubber

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### Maintenance

**Maintenance / Cleaning and inspection**

The FRIDURIT fume scrubber requires very little maintenance due to its design and high-quality components. Nevertheless, it is necessary to have maintenance carried out every 6 to 12 months, even with little-used equipment, as damage can occur as a result of material fatigue. Maintenance work, including cleaning of the interior, the spraywheel and the absorption systems, should only be performed by trained specialists, e.g. a member of the FRIDURIT Service (see our "List of Service

Companies" on the Internet at [www.fridurit.de](http://www.fridurit.de)). Further-reaching regular inspections of the equipment can be carried out by the operating staff.

The following maintenance and inspection schedule provides an overview of the maintenance and inspection work to be performed regularly.

| Maintenance and inspection work  | Performed by     | Maintenance interval |           |               |                |
|--|------------------|----------------------|-----------|---------------|----------------|
|  |                  | daily                | monthly   | semi-annually | annually       |
| Visual check for leaks in the valves, housing and connection houses.   | Operating staff  | X                    |           |               |                |
| Checking that plug-in connections on the fume scrubber and the valves are seated firmly.                                       | Operating staff  |                      | X         |               |                |
| Visual check of the absorption chamber for deposits (sludge) on the floor.   | Operating staff  |                      | X         |               |                |
| If deposits are found, draining off scrubbing fluid as fully as possible and thoroughly spraying out the interior.             | FRIDURIT Service |                      | as needed |               |                |
| Cleaning the feed strainer in front of the solenoid feed valve (see Fig. 7, page 9).   | Operating staff  |                      | X         |               |                |
| Function test of the control unit and the solenoid drainage valve (see Fig. 8, page 10).                                       | FRIDURIT Service |                      |           | X             |                |
| Function test and cleaning of optional conductivity sensor (if applicable)   | FRIDURIT Service |                      |           | X             |                |
| Complete inspection of the system (cleaning interior, absorption systems and spraywheel, inspection of entire control system). | FRIDURIT Service |                      |           |               | X <sup>4</sup> |

<sup>4</sup> For intensively used systems (e.g. 24-hour operation) or with severe chemical contamination (concentrated acids and alkalis) as well as severe contamination of the equipment, the maintenance intervals should be shortened accordingly.

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**Figure 14: Maintenance and cleaning: Fridurit fume scrubber.**



# 13. E-Line Temperature-stabilized Cleanroom cabin (MCRT)



For adjustments at the CACU - type clean air conditioning see separate manuals

## 6 Maintenance

The EASY-LINE-SYSTEM CAMS is designed for continuous operation.

Regularly check electrical connection, state of air inlet protection grid, etc. for safety.

MCRT GmbH is not liable for improper installation and resulting consequences from it.



Only use spare parts authorised or recommended by MCRT GmbH. Other parts or modifications not arranged with MCRT GmbH will endanger operation and safety of the CAMS.



Before working inside the CAMS it has to be switched off and the connection cable has to be removed.



Working at the electrical components may only be done by qualified persons according to electro technical and safety rules.



The CAMS may operated opened only by qualified staff which are pointed to the risks and only to locate and repair malfunctions.



There is danger to life by electrical voltage and risk of injury by rotating parts.

Before removing the ULPA filter wait until the fans have stopped.

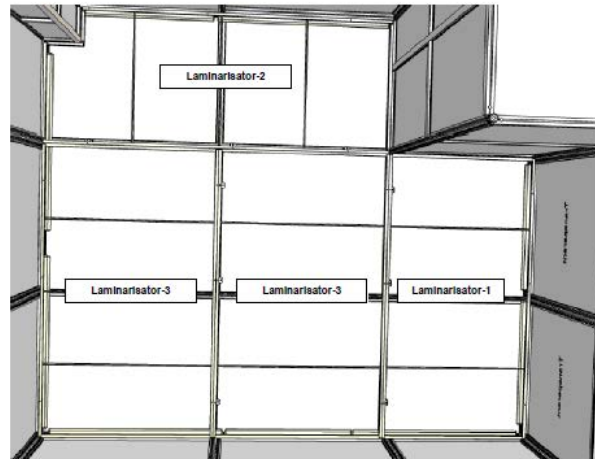
### 6.1 Cleaning

The outside of the CAMS should be cleaned regularly by vacuum cleaner or with a soft wiper and isopropyl alcohol. To prevent from electrostatic charge add some DI water.

To clean the mono filament gauze remove it from the CAMS and vacuum it from both sides with low vacuum with a clean and smooth nozzle. Or blow it from the outer side with clean air and low pressure.

### 6.2 Removing the laminarisor (Gauze Frames)

There are 4 gauze frames inside the cabin for the air outlet.  
To remove the gauze frames unlock the 6 screws mounted at the gauze frame profiles. Then you can pull out very carefully the gauze frames.



!!! Be careful !!!  
Do not damage the gauze.

6.3 Changing the particle-Filter



First switch off the CAMS and remove, if possible the connection cable of the filter-fan-unit. After removing the filter there is danger by touching parts conducting electrical voltage.



When operating the CAMS without the filter there is risk of injuries by rotating parts!



Wait until the fans have stopped before removing the filter!

Installation should preferably take place with 2 persons

Steps:

1. Remove the "Flexi-Clean-Tower front wall" (see picture below). Use the handles of the wall for carefully removing.
2. Remove the 2 horizontal filter holders at each particle filter.



Attention !!! Use gloves and pay attention to the proper insertion.

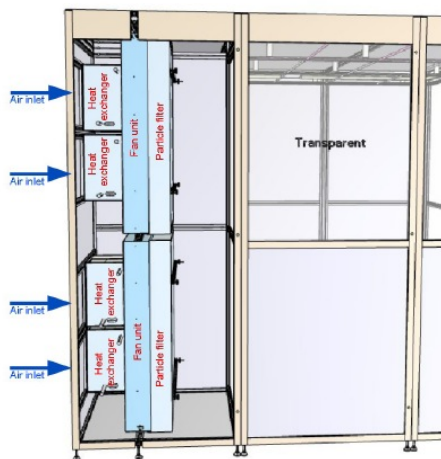
3. Lift up and pull out the filter very carefully because of the sensitive biomed gel in the nut
4. Insert new filter and do steps above in reverse order.



Picture 3: Inside the cabin with the Flexi-Clean-Tower front wall



Picture 4: Particle filters with the holders



Attention !!! Use gloves and pay attention to the proper insertion (direction of air flow is marked on the filter).



Be careful when unpacking and handling the filter: the bottom of the filter consists of a delicate material

1. Do not pressure on it!
2. Do not touch with pointed or sharp parts!  
Risk of damaging!

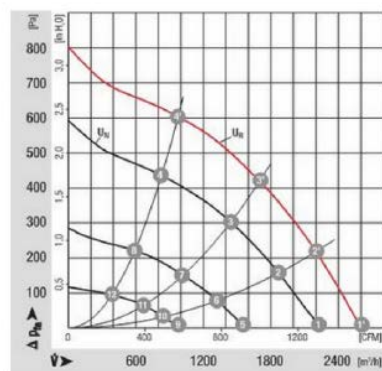
7 Characteristic for a EC-centrifugal fan Type R3G310-AN



It is recommended to change the fans after 50.000 operating hours preventative.

| Nominal data |          | Voltage | Voltage range VDC | Air flow          | Speed | Power consumption | Current draw | Sound pressure level | Operative range | Weight |
|--------------|----------|---------|-------------------|-------------------|-------|-------------------|--------------|----------------------|-----------------|--------|
| Type         | Motor    | VDC     | VDC               | m <sup>3</sup> /h | 1/min | W                 | A            | dB(A)                | Fa              | kg     |
| R3G310AN1230 | M3G084FA | 48      | 36 - 57           | 2230              | 2000  | 190               | 4.00         | 71                   | 0...800         | 4.2    |

Characteristic: Pressure over air flow



## 14. ISO-5 cleanroom cabin (MCRT)



A filter fan unit of the overall system is representative of all in order to filter pollution separately monitored using differential pressure cell. The initial pressure drop in pollution-filter is 125 Pa, '. The differential pressure can be adjusted so that these at a pressure difference of 250 Pa and responds with a warning message to the contact, the controller further reports. This then brings it to the police.

## 6 Maintenance

The EASY-LINE-SYSTEM CAMS is designed for continuous operation.

Regularly check electrical connection, state of air inlet protection grid, etc. for safety.

MCRT GmbH is not liable for improper installation and resulting consequences from it.



**Only use spare parts authorised or recommended by MCRT GmbH. Other parts or modifications not arranged with MCRT GmbH will endanger operation and safety of the CAMS.**



**Before working inside the CAMS it has to be switched off and the connection cable has to be removed.**



**Working at the electrical components may only be done by qualified persons according to electro technical and safety rules.**



**There is danger to life by electrical voltage and risk of injury by rotating parts.**

**Before removing the ULPA filter wait until the fans have stopped.**

### 6.1 Cleaning

The outside of the Cleanroom should be cleaned regularly by vacuum cleaner or with a soft wiper and isopropyl alcohol. To prevent from electrostatic charge add some DI water.

Access to the FFU is it possible by some loose tiles lying! Or take out through the HEPA filter from the RSC-frame and remove the fan cover plate

## 6.2 Changing the Prefilter

The pre-filter can be easily removed and thus changing between.  
Depending on the degree of ambient air changing the prefilter in cycles of 2 to 8 weeks is recommended.

## 6.3 Changing the particle-Filter



First switch off the Power of the clean room and remove, if possible the connection cable of the the filter-fan-unit.  
After removing the filter there is danger by touching parts conducting electrical voltage.



When operating the CAMS without the filter there is risk of injuries by rotating parts !

Wait until the fans have stopped before removing the filter !



Installation should preferably take place with 2 persons

### Steps:

1. Filter the particle filter out of the RSC-frame (room side change-frame).But the support frame must be taken out. Basic structure of the RSC-frame with the filters see picture below.
2. Gently pull the particle filter with the sensitive biomed gel nut from the sword of the RSC-frame. Remove the 2 horizontal filter holders at each particle filter.



Attention !!! Use gloves and pay attention to the proper insertion.

3. Insert new filter and do steps above in reverse order.

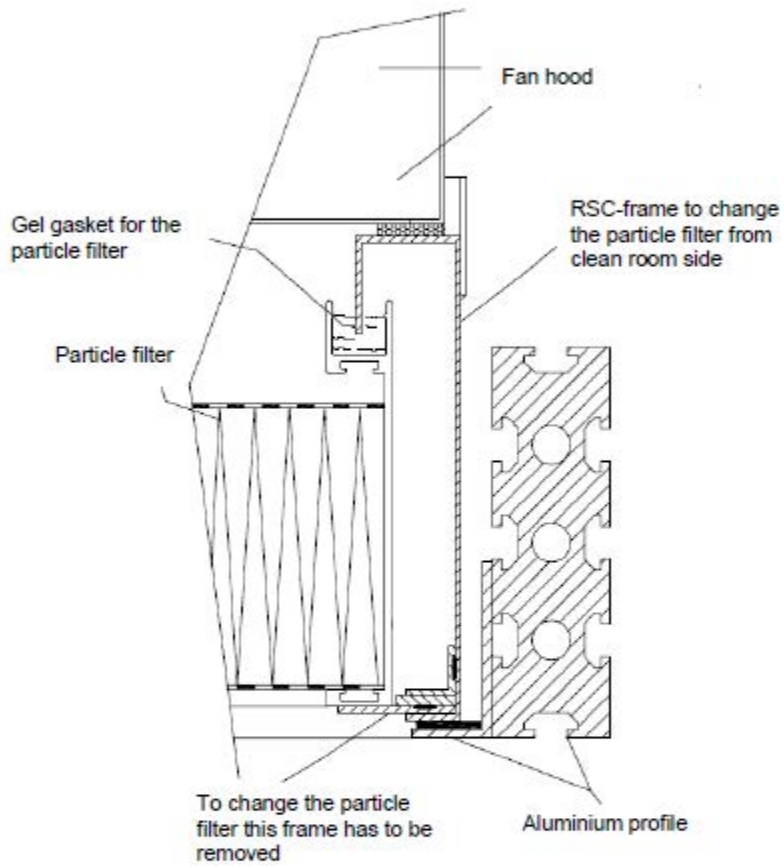


Attention !!! Use gloves and pay attention to the proper insertion (direction of air flow is marked on the filter).



Be careful when unpacking and handling the filter:  
the bottom of the filter consists of a delicate material

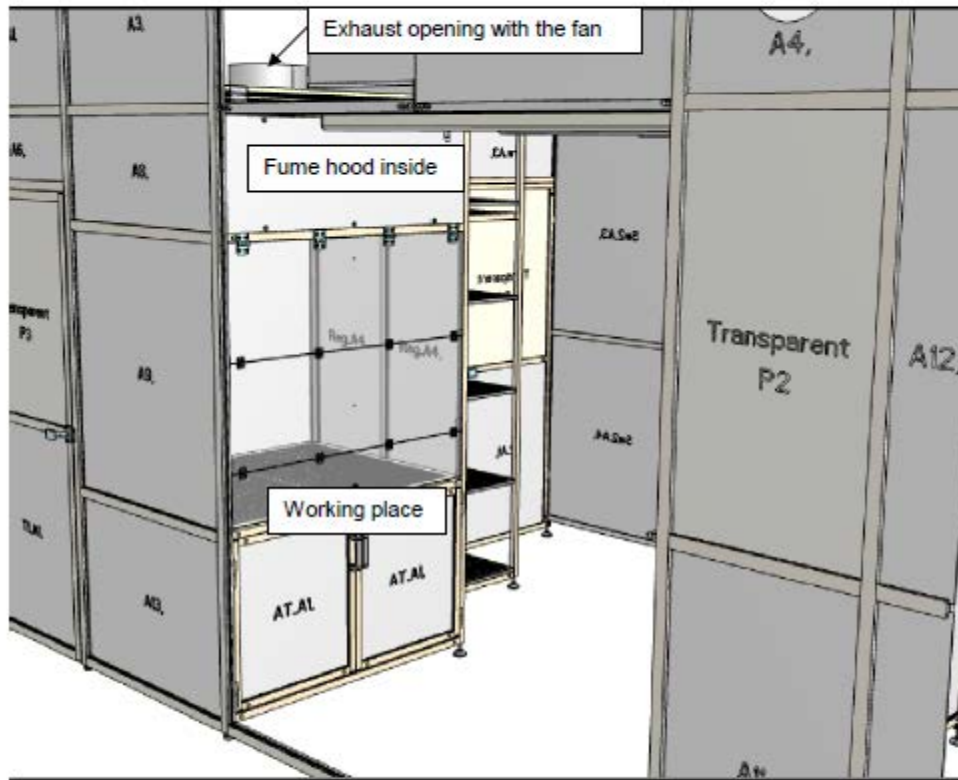
1. Do not pressure on it!
2. Do not touch with pointed or sharp parts!  
Risk of damaging!



Picture 2: Principal drawing of the RSC-frame with the particle filter and the fan hood

#### 6.4 Changing the AMC-Filter

On top of the working place there is a fume hood with 3 different chemical filters behind the front cover installed. See pictures below.





**Steps:**

1. first of all remove the front cover on top of the working place by opening the screws
2. Then remove the front cover of the fume hood by opening the screws. See picture above on the left.
3. Open the two AMC-filter fixation inside the fume hood and remove the filter fixation screws and frame. See picture above on the right.
4. Now you can change on of the 3 AMC-filter an and then do the steps above in reverse order.

**6.5 Service life for Particle – and AMC-Filter in the integrated clean room cabin**

**6.5.1 Particle-Filter**

There are HEPA-Filter in the filter fan units on top of the clean room cabin .

Filter typ: SSF-AAF-RSC-9/9/80/H14

Particle Filter H14; biomedgel-seal at air inlet, Size: 835x835x80 mm

**Service life time**

The Filter must be changed if the revolution speed of the Fans is bigger than 95% of the maximum speed, to have a air velocity at particle filter air outlet of 0,45 m/s. The revolution speed of the system is shown at the control-unit

### 6.5.2 AMC-Filter (Airborn molecular contamination –Filter)



AMC-Filter filters are designed for the gas-phase removal of atmospheric molecular contamination (AMC) from make-up air and recirculation systems to protect high-tech production processes in the semiconductor and related industries. AMC-filters are available as flat panels, containing chemical absorption material embedded in layers of synthetic support media. The material is impregnated to suit particular gas-phase contamination control applications.

Flat panel design for low to medium face velocities for applications in FFU's and mini-environments.

There are 3 different AMC-Filter inside the fume hood on top of the working place inside the clean room cabin.

**Filter typ: AMCF-HLST-MA-9/9/30**

Absorption media typ MA is one layer, 25 mm of foam with catalytic carbon for removal of acid components. Carbon content approx. 3400 g/m<sup>2</sup> each.

With an impregnation level of 20% phosphoric acid is 514 g H<sub>3</sub>PO<sub>4</sub>.

Therefore a layer has a capacity for NaOH of about 420 g.

Efficiency of the filter is > 90% during the life time with an air velocity at the AMC-Filter of 0,45 m/s

Chemical Filter, Size: 870 x 870 x 30 mm

**Filter typ: AMCF-HLST-MB-9/9/30**

Absorption media typ MB is one layer, 25 mm of foam with catalytic carbon for removal of bases components. Carbon content approx. 3400 g/m<sup>2</sup> each.

With an impregnation level of 10% Potassium (potash) is 257 g K<sub>2</sub>CO<sub>3</sub>.

Therefore a layer has a capacity for HF of about 74 g.

Efficiency of the filter is > 90% during the life time with an air velocity at the AMC-Filter of 0,45 m/s

Chemical Filter, Size: 870 x 870 x 30 mm

**Filter typ: AMCF-HLST-MP-9/9/30**

Absorption media typ MP is one layer, 25 mm of foam with catalytic carbon for multipurpose adsorption capability. Carbon content approx. 2400 g/m<sup>2</sup> each.

This amount of activated carbon is able to achieve at high levels of contamination, low temperature and low humidity of the air to a loading of about 40% of his own weight

Efficiency of the filter is > 90% during the life time with an air velocity at the AMC-Filter of 0,45 m/s

Chemical Filter, Size: 870 x 870 x 30 mm



**15. Alarms**

Test once a year.

**16. Anti-static laboratory floor**

Before work can be done in the lab that is sensitive to static electricity, all equipment to be used must be tested to comply with such work.

**17. Storage for chemicals**

Test fume extraction according to YIT or HMS requirements.

**18. Emergency shower and eye-wash**

Test shower and eye wash once a month or as required by HMS department or YIT.

## **Document History**

Version 0.1, MAR-2012, Author: Thomas Reisinger, Changes: First version

Version 0.2, Sept-2014, Author: Melanie Ostermann, Changes: in progress